

~~SUMMARY~~

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Q3
B1

An link of a caterpillar which is allowed to maintain stabilized durability for a long period.

The fixing structure has a link 1, and a pin 2 inserted into a pin inserting bore 7 formed in the link 1. A peripherally extending concave groove 18 formed on the end portion of the pin 2 and an opening periphery conjugate to forms an annular space 16. In order to limit relative escaping motion of the pin 2 in the off-opening side (toward receding direction), a escape limiting ring 17 is fitted into the annular space 16. The hardness of the bottom surface of the peripherally extending concave groove 18 is lowered than the surface hardness of a link engaging portion of the pin 2.